

Certificate

TÜVNORD/15085/CL1/039/09/7A1

Report no. / Manufacturer no. / Validity notice: 8121191539 / TN2931 / 2023-11-22 - 2026-03-30

Welding of railway vehicles and components according to EN 15085-2:2020

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Göcke GmbH & Co. Kommanditgesellschaft
Kruppstraße 1
48683 Ahaus
Germany

the requirements of the TNS-EN15085 certification scheme for the scope

EN 15085-2:2020 classification level CL1
in the type of activity P, S

fulfilled to the extent specified in the appendix.

Lead auditor:
Dipl.-Ing. GRÖNING

Hamburg, 2023-11-22



certification body, Dipl.-Ing. HOFFMANN

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg
tuev-nord.de | certifications@tuev-nord.de



Scope of the certificate

TÜVNORD/15085/CL1/039/09/7A1

Report no. / Manufacturer no. / Validity notice: 8121191539 / TN2931 / 2023-11-22 - 2026-03-30

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
52	1.1 1.2 1.3 2.2 3.1 7.1 8.1	t = 3 - 5 mm t = 1.5 - 6 mm t = 0.9 - 2.5 mm t = 1.05 - 6 mm t = 2.25 - 7.2 mm t = 0.94 - 3.75 mm t = 0.75 - 7.2 mm	BW (I); DIN EN 15614-11 acceptance level C BW (I); DIN EN 15614-11 acceptance level C BW (I); DIN EN 15614-11 acceptance level C BW (I); DIN EN 15614-11 acceptance level C Material HB 450; BW (I); DIN EN 15614-11 acceptance level C BW (I); DIN EN 15614-11 acceptance level C BW (I); DIN EN 15614-11 acceptance level C

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Dennis Rosellen, Level A (IWE)

born: 1980-01-25

1st deputy(ies) of the responsible welding coordinator(s):

Fritz Ewert, Level A (IWE)

born: 1989-12-29

Others deputies:

Florian Göcke, Level A (IWE)

born: 1987-03-18

Remarks: