

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

**Göcke GmbH & Co. Kommanditgesellschaft
Siemensstraße 1
46683 Ahaus / Germany**

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1411/HS/2391/22

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8120206937

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

March 2025

Hamburg, 13.04.2022

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Göcke GmbH & Co. Kommanditgesellschaft
Manufact. sites Siemensstraße 1, 46683 Ahaus /Germany
Kruppstraße 1, 48683 Ahaus / Germany
Cert.-no.: 07/204/1411/HS/2931/22
Date of issue: 13.04.2022

1 Product(s) of the manufacturer

Structural components and steel structures until EXC3 according to DIN EN 1090-2, welded rail vehicle parts according to DIN EN 15085 CL1

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, DIN EN 1090-3, DIN EN 15085
DIN EN ISO 14732
DIN EN ISO 5817
DIN EN ISO 15614-11

3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2, 1.3, 2.2, 3.1, 3.2 $R_{eH} \leq 1200$ MPa, 7.1, 8.2

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
52 Laser welding, fully mechanized	1.1, 1.2, 1.3, 2.2, 3.1, 3.2 $R_{eH} \leq 1200$ MPa, 7.1, 8.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Rosellen, Dennis	IWE	Responsible welding coordinator C
Göcke, Florian	IWE	Deputy welding coordinator C
Ewert, Fritz	IWE	Deputy welding coordinator C

* The level of knowledge complies with ISO 14731 B, S or C