

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Göcke GmbH & Co. Kommanditgesellschaft**

**Siemensstraße 1
48683 Ahaus
GERMANY**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL 1, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
52	8.1	t = 0.75 - 7.2 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C
	1.3	t = 0.9 - 1.9 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C

(continuation: see reverse)

Responsible welding coordinator: Dennis Rosellen (IWE) born: 25.01.1980

Deputy with equal rights: Dipl.-Ing. Florian Göcke (IWE) born: 18.03.1987

Deputy: -

Certificate no.: TÜVNORD/15085/CL1/039/6/09

File reference: 8119042074 TN2931

Valid: from 30.03.2021 to 30.03.2024

Issued on: 30.03.2021

Auditor: GRÖNING

General regulations (see reverse)

Rohardt
certification body

Certificate no.: TÜVNORD/15085/CL1/039/6/09

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
52	7.1	t = 0.94 - 3.75 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C
	2.2	t = 1.05 - 6 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C
	1.2	t = 1.5 - 6 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C
	3.1	t = 2.25 - 7.2 mm	Werkstoff HB 450; BW (I); DIN EN 15614-11 Bewertungsgruppe C
	1.1	t = 3 - 5 mm	BW (I); DIN EN 15614-11 Bewertungsgruppe C

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required:

<https://www.tuev-nord.de/en/customer-login/digital-signature/>