

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**Göcke GmbH & Co. Kommanditgesellschaft  
Siemensstraße 1  
48683 Ahaus / Germany**

Additional manufacturing site see back page

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/1411/HS/2931/19**

The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8116836897

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**March 2022**

Hamburg, 24.11.2020



Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems  
employee, the installation of the TÜV NORD GROUP root certificate is  
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Göcke GmbH & Co. Kommanditgesellschaft,  
48683 Ahaus / Germany  
 Manufact. sites Kruppstraße 1, 48683 Ahaus / Germany  
Siemensstraße 1, 48683 Ahaus / Germany  
 Cert.-no.: 07/204/1411/HS/2931/19  
 Date of issue: 24.11.2020 (11.06.2019 german)

### 1 Product(s) of the manufacturer

Structural components, steel structures and aluminium structures  
until EXC3 according to EN 1090-2 and EN 1090-3  
in the following depending on possibly further required certifications:  
Railway vehicle parts according to EN 15085 CL1

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, EN 15085  
 DIN EN ISO 14732  
 DIN EN ISO 5817  
 DIN EN ISO 15614-11

### 3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2, 1.3, 2.1, 2.2  $R_{eH} \leq 500 \text{ N/mm}^2$ ,  
 3.1, 3.2  $R_{eH} \leq 1200 \text{ N/mm}^2$ , 7.1, 8.1

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
52 Laser welding, fully mechanized	1.1, 1.2, 1.3, 2.1, 2.2 $R_{eH} \leq 500 \text{ N/mm}^2$ , 3.1, 3.2 $R_{eH} \leq 1200 \text{ N/mm}^2$ 7.1, 8.1
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### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Rosellen, Dennis	IWE	Responsible welding coordinator C
Göcke, Florian	IWE	Deputy welding coordinator C
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\* The level of knowledge complies with ISO 14731 B, S or C